| Work Orde  March-01-13 1:5      | r ID 97957        |                                   |                          | *979                    | 57*              | -              |        |              | <b>\-</b>     | <u>-</u>        |                  | Page 1            |
|---------------------------------|-------------------|-----------------------------------|--------------------------|-------------------------|------------------|----------------|--------|--------------|---------------|-----------------|------------------|-------------------|
| Revision ID:                    | D3204-11          | : - · ·                           |                          | Accept                  | *N9(             | ገበር            | 140    | 100          | )* S          | etup Star       | 174              | S1*<br>S2*        |
| Start Date:                     | _                 | ty: 10.00<br>Qty: 10.00           | *10*<br>*10*             |                         | Cust I<br>Custor | tem ID<br>mer: | :      |              |               |                 |                  |                   |
| Approvals:                      | Process Plan: _ M |                                   |                          |                         |                  | Date           | e:     | -<br>        | R             | un Star<br>Stop | , "IVI           | R1*<br>R2*        |
| Sequence ID/<br>Work Center ID  |                   | tion                              |                          | Set Up/<br>Run Hours    | Tool             | ID             | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty   | Reject<br>Number | Insp.<br>Stamp    |
| Draw Nbr                        | Revision Nbr      | ·                                 |                          |                         | ;                |                |        |              |               |                 |                  |                   |
| D3204                           | Rev A I           |                                   | · <u> </u>               | · · - ·                 | ·                |                |        |              |               | - <del></del>   | <u> </u>         | ·                 |
| 100<br><b>*100*</b><br>Waterjet | FLOW W            | ATER JET  Memo                    |                          | 0.00                    | i<br>İ           |                |        |              | _1.0          | O               | <u> </u>         | JMB-08-14         |
| FLOW CNC Waterje<br>606/76 · 37 |                   | 1-Cut as per f.<br>Deburr if nece | Owg D3204 Dwg Rev:       | A 1 Prog Rev: A         | <u>1</u> 2-      |                |        |              |               |                 |                  |                   |
| 110                             | QC2- Insp         | nect parts off mad                | chine FAI/FAIB           | 0.00                    | ;                |                |        |              |               |                 | •                |                   |
| *110*<br>QC<br>Quality Control  |                   | Memo                              |                          | 0.00                    |                  |                |        |              | _ 10_         |                 |                  | Jn13-08-14        |
| 120                             |                   |                                   |                          | 0.00                    |                  |                | 1.0    | a / . /      |               |                 |                  |                   |
| *120*                           | CONVEN            | TIONAL MILLI                      | ING MACHINE              |                         |                  |                | USPI   | 5/08/19      |               | B               |                  |                   |
| Mill Conv                       |                   | Memo                              |                          | 0.00                    | 1 /              |                |        |              | _/.V          | <i>/</i>        |                  | - ·- <del>-</del> |
| Conventional Milling            | g Machine         | 1-Face to size                    | .300" 2-Open hole to .19 | 1" as per Dwg D32043-De | eburr            |                |        |              |               |                 |                  |                   |

| NCR | Yes | / | No |
|-----|-----|---|----|

DQA: \_\_\_\_\_ Date: \_\_\_

| NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATÉ |              |            |           |               |             |                             |          |          |                  |            |               |               |                    |
|---|--------------|------------|-----------|---------------|-------------|-----------------------------|----------|----------|------------------|------------|---------------|---------------|--------------------|
|   |              |            |           |               |             |                             |          |          | ·                |            | QA Closed:    | Date          | :                  |
| Nork Ord  | er:          |            |           |               |             | DISPOSITION                 | Ì        |          | <u>-</u>         | AGAINST DE | PARTMENT      | PROCESS       |                    |
|   |              |            |           | <del></del> - | <del></del> | Rework                      | ]        |          | Skid-tube        | Crosstube  | ]             | Water Jet     | Engineering        |
| Part l  | No.          |            |           |               |             | Scrap                       |          |          | Machining        | Small Fab  | -1            | d. Eng. Coor. | Quality            |
|   |              |            |           |               |             | Use-as-is                   | -        | L        | noforming        | Finishing  | Rec/Stor      | e/Packaging   | Other              |
| NCR   | No.          |            |           |               |             | Work Order Update           | J        |          | Large Fab        | Composite  | ,             | Supplier      | _                  |
| Root  |              | -          |           |               | Descr       | iption of work order update | 1        | nitial   | Ac               | tion       | Sign &        |               |                    |
| Cause   | ,            | Date       | Step      | Qty           |             | or Non-conformance          | Ch       | ief Eng  | Desc             | ription    | Date          | Verification  | QC Inspector       |
| oc/Data   |              |            |           |               |             |                             |          |          |                  |            |               |               |                    |
| quip/Tooling                                      |              |            |           |               |             |                             |          |          |                  |            |               |               |                    |
| perator   |              |            | •         |               |             |                             |          |          |                  |            |               |               |                    |
| 1aterial  | H            |            | 1         |               |             |                             |          |          |                  |            |               |               |                    |
| etup  | <u> </u>     | I          |           |               |             |                             |          |          |                  |            |               |               |                    |
| ther  |              |            |           |               |             |                             |          |          | 1                |            |               |               |                    |
| rocess  |              | ,          | •         |               | :           |                             |          |          |                  |            |               |               |                    |
| upplier   | igspace      |            | 1         | 1             |             |                             |          |          |                  |            |               |               |                    |
| raining   |              |            | ļ         |               |             |                             | Ì        |          |                  |            |               |               |                    |
| napproved   |              |            | <u> </u>  | <u> </u>      | <u> </u>    |                             | L L      | T CATE   | EOPV             |            |               |               | <u> </u>           |
| Landi   | na (         | Goar       |           |               |             | General                     | HOL      | . CATE   | JONT             |            |               | <del>_</del>  |                    |
| Lariu   |              | Bending    |           |               |             | Bend                        | Г        | Grain    |                  | Г          | Ovalized      | Г             | Pressure/Forced    |
|   |              | Centre No  | nt Concei | ntric to      |             | BOM/Route                   | $\vdash$ | Hardwa   | re               |            | Over/Under    | tolerance     | Temperature/Cure   |
|   | <del> </del> | Cracks     | or conter |               | °,"  -      | Broken/Damaged              | $\vdash$ | ₹        | on Incomplete    | <u> </u>   | Part Incorred | <b>⊢</b>      | Weld               |
|   | ┝╌           | Crushed/0  | Crimped   |               |             | Burrs                       | -        | 4 .      | ions Incomplete/ | Unclear    | Part Lost/Mi  | <b>⊢</b>      | Wrong Stock Pulled |
|   | <u> </u>     | Cuffs      |           |               | <u> </u>    | Contamination               | -        | Mainte   |                  | <u> </u>   | Part Moved    | ` <u> </u>    | `                  |
|   | $\vdash$     | Heat Trea  | nt        |               |             | Countersink                 |          | Mislabe  |                  | -          | Positioned V  | Vrong         |                    |
|   | $\vdash$     | Inspection |           | Tube          | -           | Cut Too Short               |          | Misread  |                  |            | Power Loss/   |               | Other              |
|   |              | Ripples in | -         |               |             | Drill Holes                 |          | Offset   |                  |            |               | <b></b>       | ·                  |
|   |              | Torque W   |           | xtrusio       | n 🗀         | Drawing                     |          | Out of 0 | Calibration      |            |               |               |                    |
|   | Г            | Turning S  |           |               |             | Finish                      |          | Out of S | Sequence         |            |               |               | <u> </u>           |
|   |              | Wave/Tw    |           |               |             | Folio                       |          | Outside  | Dimensions       |            | -             |               |                    |

| Work Orde  |                          | 957   |  | *979                         | 357*                              | <del></del>             |                    | Page 2                       |
|--|--------------------------|---|--|------------------------------|-----------------------------------|-------------------------|--------------------|------------------------------|
| Item ID: Revision ID: Item Name: Start Date: Required Date:            | D3204-11  Plate  3/01/13 | Start Qty: 10.00<br>Req'd Qty: 10.00            | *10*<br>*10*                             | Accept                       | *N900040' Cust Item ID: Customer: | 100* s                  | etup Start<br>Stop | *NS1*<br>*NS2*               |
| Reference: Approvals:  | Process Pla              |   | Date:                                    |                              | Date:                             | R                       | tun Start<br>Stop  | *NR1*<br>*NR2*               |
| Sequence ID/<br>Work Center I<br>130<br>*130*<br>QC<br>Quality Control | D                        | Operation Description QC2- Inspect parts off ma | ochine FAI/FAIB                          | Set Up/<br>Run Hours<br>0.00 |                                   | Plan Accept<br>Code Qty | Qty 1              | Reject Insp.<br>Number Stamp |
| *140<br>*140*<br>QC<br>Quality Control                                 |                          | QC8- Inspect parts - seco                       | nd check                                 | 0.00                         | 085<br>13/08/14                   | _ 10                    | _ <b>I</b>         |                              |
| *150<br>*150*<br>Packaging<br>Packaging                                |                          | Memo  | ock Location: W↑ ∞ \ K IN LARGE FAB***** | 0.00                         |                                   | -lox                    |                    |                              |

| NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE |            |            |            |       |                                |               |  |                     |                     |   |              |                                       |
|---|------------|------------|------------|-------|--------------------------------|---------------|--|---------------------|---------------------|---|--------------|---------------------------------------|
| <u> </u>  | <u>.</u>   |            |            |       |                                |               |  |                     |                     | QA Closed:  | Date         | e:                                    |
| Work Orde   | r:         |            |            |       | DISPOSITION                    |               |  |                     | AGAINST DE          | PARTMENT  | PROCESS      |                                       |
| Part N  |            |            |            |       |                                |               |  | Skid-tube Nachining | Crosstube Small Fab | <b>├</b>  |              |                                       |
|   | NCR No.    |            |            |       | Use-as-is<br>Work Order Update | ]   T         | Thermoforming Finishi Large Fab Compos |                     |                     | ~ <del>                                    </del> |              |                                       |
| Root  |            |            |            | Descr | iption of work order update    | Init          | ial                                    | Acti                | on                  | 5ign &  | <del></del>  |                                       |
| Cause   | Date       | Step_      | Qty        |       | or Non-conformance             | Chief         | Eng                                    | Descri              | ption               | Date  | Verification | QC Inspector                          |
| Doc/Data<br>Equip/Tooling                         |            |            |            |       |                                |               |  |                     |                     |   |              |                                       |
| Operator<br>Material                              |            |            |            |       |                                |               |  |                     |                     |   |              |                                       |
| Setup   | -          |            |            |       |                                |               |  |                     |                     |   |              |                                       |
| Other   | ┪          |            |            |       |                                | 1             |  |                     |                     |   |              |                                       |
| Process   |            |            | [ ]        |       |                                |               |  |                     |                     |   |              |                                       |
| Supplier  | 7          | ļ          |            |       |                                | İ             |  |                     |                     |   |              |                                       |
| Training  | 7          |            |            |       |                                |               |  |                     |                     |   |              |                                       |
| Unapproved  |            |            |            |       |                                |               |  |                     |                     | <u> </u>  |              |                                       |
|   |            |            |            |       |                                | FAULT C       | CATE                                   | GORY                | <del>,,</del> -     |   |              |                                       |
| Landin  | g Gear     |            |            | _     | General -                      | ·             |  |                     | <b></b>             | 7   |              | <del></del> -                         |
|   | Bending    |            |            |       | Bend                           | $\vdash$      | rain                                   |                     |                     | Ovalized  | }            | Pressure/Forced                       |
|   | Centre No  | ot Concer  | ntric to C | )/s   | BOM/Route                      | <b>─</b> ─    | irdwa                                  |                     |                     | Over/Under  |              | Temperature/Cure                      |
|   | Cracks     |            |            |       | Broken/Damaged                 | <del>  </del> | •                                      | on Incomplete       | _                   | Part Incorre                                      | <u> </u>     | Weld                                  |
|   | Crushed/   | Crimped,   |            |       | Burrs                          | <b>├</b> ──   |  | ions Incomplete/U   | Inclear             | Part Lost/Mi                                      | ssing [      | Wrong Stock Pulled                    |
| Ţ   | Cuffs      |            |            |       | Contamination                  | -             |  | nance               |                     | Part Moved  |              |                                       |
|   | Heat Trea  | it         |            |       | Countersink                    | Mi            | islabe                                 | led                 |                     | Positioned V                                      |              | _                                     |
|   | Inspection | n Strip in | Tube       |       | Cut Too Short                  | Mi            | isread                                 | I                   | _                   | Power Loss/                                       | Surge        | Other                                 |
|   | Ripples in | Bend       |            |       | Drill Holes                    | Of            | fset                                   |                     |                     | _   |              | · · · · · · · · · · · · · · · · · · · |
|   | Torque W   | /aves in E | xtrusion   |       | Drawing                        | ∐o.           | ut of C                                | Calibration         |                     |   | ·            |                                       |
|   | Turning S  | equence    |            |       | Finish                         | Ou            | ut of S                                | Sequence            |                     |   |              |                                       |
|   | Wave/Tw    | ist in Tub | oe oc      |       | Folio                          | Ποι           | utside                                 | Dimensions          |                     |   |              |                                       |

DQA:

Date:

| Work Ord<br>March-01-13 1                  |                      | 7957   |                    | *979                 | 357*      |       |              |              |       |               |                  | Page                  | e 3<br>      |
|--|----------------------|--|--------------------|----------------------|-----------|-------|--------------|--------------|-------|---------------|------------------|-----------------------|--------------|
| Item ID:<br>Revision ID:<br>Item Name:     | D3204-11             |  |                    | Accept               | *N900     | าก4ก  | 100          | )*           | Setup | Start<br>Stop | •                | S1*                   |              |
| Start Date:<br>Required Date<br>Reference: | 3/01/13<br>: 3/19/13 | Start Qty: 10.00<br>Req'd Qty: 10.00           | *10*<br>*10*       |                      | Cust Item |       |              |              |       |               |                  |                       |              |
| Approvals:                                 | Process Pl           | an:  | Date:              | Tooling: SPC (Y/N):  | —         | Date: |              |              | Run   | Start<br>Stop |                  | R1*<br>R2*            | <del>:</del> |
| Sequence ID/<br>Work Center I              | <b>D</b>             | Operation Description QC21- Final Inspection - | Work Order Release | Set Up/<br>Run Hours | Tool ID   | Tool# | Plan<br>Code | Accep<br>Qty | t Re  | •             | Reject<br>Number | Insp.<br>Stamp        | ı ·          |
| *160*<br>QC<br>Quality Control             |                      | Memo   |                    | 0.00                 |           |       |              | _            |       | 13/<br>ML5    | 13-0             | 08-15<br>5) -80<br>5) |              |

F

|               |      |      |           |        |                                |           |                        |                        | DQA:       |                           | <u> </u>            |
|---------------|------|------|-----------|--------|--------------------------------|-----------|------------------------|------------------------|------------|---------------------------|---------------------|
| NCR: Yes      | / No | _    |           |        | WORK ORDER NON-                | CONFORI   | MANCE / UP             | DATE                   | QA Closed: | Date:                     |                     |
| Work Order:   | -    |      |           |        | DISPOSITION                    |           |                        | AGAINST DE             | PARTMENT   | /PROCESS                  |                     |
| Part No.      |      |      | . <u></u> |        | Rework<br>Scrap                | ]         | Skid-tube Machining    | Crosstube Small Fab    | Pro        | Water Jet<br>d. Eng. Coor | Engineering Quality |
| NCR No.       |      |      |           |        | Use-as-is<br>Work Order Update | Therr     | moforming<br>Large Fab | Finishing<br>Composite | Rec/Sto    | re/Packaging Supplier     | Other               |
| Root          |      |      |           | Descri | ption of work order update     | Initial   | Ac                     | tion                   | Sign &     |                           |                     |
| Cause         | Date | Step | Qty       |        | or Non-conformance             | Chief Eng | Desc                   | ription                | Date       | Verification              | QC Inspector        |
| Doc/Data      |      |      |           |        |                                |           |                        |                        |            |                           |                     |
| Equip/Tooling | ]    |      | 1         |        |                                |           |                        |                        |            |                           |                     |
| Operator      | ]    |      |           |        |                                |           |                        |                        |            |                           |                     |
| Material      |      |      |           |        |                                |           |                        |                        |            |                           |                     |
| Setup         |      | ,    | }         |        |                                |           |                        |                        |            |                           |                     |
| Other         |      |      |           |        |                                |           |                        |                        |            |                           | H.                  |
| Process       |      |      |           |        |                                |           |                        |                        |            | ,                         |                     |

| Landing 6 | Gear                         | General        |   |                                 | <br>_                |      |                    |
|-----------|------------------------------|----------------|---|---------------------------------|----------------------|------|--------------------|
|           | Bending                      | Bend           |   | Grain                           | Ovalized             | P    | ressure/Forced     |
|           | Centre Not Concentric to O/S | BOM/Route      |   | Hardware                        | Over/Under tolerance | Т    | Temperature/Cure   |
|           | Cracks                       | Broken/Damaged |   | Inspection Incomplete           | Part Incorrect       | \v   | Weld               |
|           | Crushed/Crimped.             | Burrs          |   | Instructions Incomplete/Unclear | Part Lost/Missing    | _ ∐v | Wrong Stock Pulled |
|           | Cuffs                        | Contamination  |   | Maintenance                     | Part Moved           |      |                    |
|           | Heat Treat                   | Countersink    | Г | Mislabeled                      | Positioned Wrong     |      |                    |
|           | Inspection Strip in Tube     | Cut Too Short  |   | Misread                         | Power Loss/Surge     |      | Other              |
|           | Ripples in Bend              | Drill Holes    |   | Offset                          | <br>                 |      |                    |
|           | Torque Waves in Extrusion    | Drawing        |   | Out of Calibration              |                      |      |                    |
|           | Turning Sequence             | Finish         |   | Out of Sequence                 |                      |      |                    |
|           | Wave/Twist in Tube           | Folio          |   | Outside Dimensions              |                      |      |                    |

**FAULT CATEGORY** 

Supplier Training Unapproved -, Picklist Print Page 1 March-01-13 1:51:54 PM Work Order ID: 97957 Parent Item: **Start Date: 3/01/13** Required Date: 3/19/13 D3204-11 Start Qty: 10.00 Required Qty: 10.00 Parent Item Name: Plate IPP: C05.08.11Added Step 25 KJ/JLM Comments: IPP Rev:D Now on Waterjet 08-01-08 JLM Verified By:EC Qty on Replacement Unit of Qty per Kit Total Qty Status Component Item ID/ Mfg/ Bin Last Route Date Primary Item Name Measure Hand Issued Item 1D Location Seq ID Qty Issued Purch Item Location No M6061T6B0.375X01.000 80.0000 0.1063 100 1-118947 ſ Purchased 6061T6 BAR .375 x 1.00 Location Loc Oty Loc Code MAT002 80

124573

80

124573

|              |        |      |     |               |                                |           |                     |                     | DQA:       | Date:                    |              |
|--------------|--------|------|-----|---------------|--------------------------------|-----------|---------------------|---------------------|------------|--------------------------|--------------|
| NCR: Yes     | s / No |      |     | wo            | ORK ORDER NON-C                | ONFORI    | MANCE / UP          |                     | QA Closed: | Date:                    |              |
| Work Order:  |        |      |     |               | DISPOSITION                    |           |                     | AGAINST DEF         | PARTMENT   | /PROCESS                 |              |
| WOIR Older.  |        |      |     |               | Rework                         |           | Skid-tube           | Crosstube           |            | Water Jet 🗌              | Engineering  |
| Part No.     | ·      |      |     |               | Scrap                          |           | Machining           | Small Fab           |            | d. Eng. Coor.            | Quality      |
| NCR No.      | ·      |      |     |               | Use-as-is<br>Work Order Update |           | noforming Large Fab | Finishing Composite | Rec/Stor   | re/Packaging<br>Supplier | Other        |
| Root         |        |      |     | Description ( | of work order update           | Initial   | Ac                  | tion                | Sign &     |                          |              |
| Cause        | Date   | Step | Qty | or Nor        | -conformance                   | Chief Eng | Desc                | ription             | Date       | Verification             | QC Inspector |
| Doc/Data     |        |      |     |               |                                | · · ·     |                     |                     |            |                          |              |
| quip/Tooling | _      |      |     |               |                                |           |                     |                     |            |                          |              |
| perator      |        | ı    |     |               |                                |           |                     |                     |            |                          |              |
| /laterial    |        |      |     |               |                                |           |                     |                     |            |                          |              |
| etup         |        | Ì    |     |               |                                |           |                     |                     |            |                          |              |
| Other        |        |      |     |               |                                |           |                     |                     |            |                          |              |
| rocess       |        |      | ļ   |               |                                | ŀ         |                     |                     |            |                          |              |
| upplier      |        |      |     |               |                                |           |                     |                     |            |                          |              |
| raining      |        |      |     |               |                                |           |                     |                     |            |                          |              |
| Inapproved   | 1      | 1    | !   |               |                                |           | ]                   |                     |            |                          |              |

|       | FAULT CATEGORY               |                |  |                                 |  |                      |                    |  |  |  |
|-------|------------------------------|----------------|--|---------------------------------|--|----------------------|--------------------|--|--|--|
| Landi | ng Gear                      | General        |  |                                 |  |                      |                    |  |  |  |
|       | Bending                      | Bend           |  | Grain                           |  | Ovalized             | Pressure/Forced    |  |  |  |
|       | Centre Not Concentric to O/S | BOM/Route      |  | Hardware                        |  | Over/Under tolerance | Temperature/Cure   |  |  |  |
|       | Cracks                       | Broken/Damaged |  | Inspection Incomplete           |  | Part Incorrect       | Weld               |  |  |  |
|       | Crushed/Crimped.             | Burrs          |  | Instructions Incomplete/Unclear |  | Part Lost/Missing    | Wrong Stock Pulled |  |  |  |
|       | Cuffs                        | Contamination  |  | Maintenance                     |  | Part Moved           |                    |  |  |  |
|       | Heat Treat                   | Countersink    |  | Mislabeled                      |  | Positioned Wrong     |                    |  |  |  |
|       | Inspection Strip in Tube     | Cut Too Short  |  | Misread                         |  | Power Loss/Surge     | Other              |  |  |  |
|       | Ripples in Bend              | Drill Holes    |  | Offset                          |  |                      |                    |  |  |  |
|       | Torque Waves in Extrusion    | Drawing        |  | Out of Calibration              |  |                      |                    |  |  |  |
|       | Turning Sequence             | Finish         |  | Out of Sequence                 |  |                      |                    |  |  |  |
|       | Wave/Twist in Tube           | Folio          |  | Outside Dimensions              |  |                      |                    |  |  |  |

| DART AEROSPACE LTD            | Work Order:  | 97957       |
|-------------------------------|--------------|-------------|
| Description: Plate            | Part Number: | D3204-11    |
| Inspection Dwg: D3204 Rev: A1 |              | Page 1 of 1 |

## FIRST ARTICLE INSPECTION CHECKLIST

| Х | First Article |  | Prototype |
|---|---------------|--|-----------|
|---|---------------|--|-----------|

|                      |               | X First Article Prot |              |          | otype                   |  |                                       |
|----------------------|---------------|----------------------|--------------|----------|-------------------------|--|---------------------------------------|
| Drawing<br>Dimension | Tolerance     | Actual<br>Dimension  | Accept       | Reject   | Method of<br>Inspection |  | nments                                |
| > 0.300              | +/-0.010      | 0,303                | /            |          | 1440-0                  | 4 1/1  | ru                                    |
| 0.598                | +/-0.005      | 0,596                | 1            |          | V                       | Itmo   |                                       |
| Ø0.191               | +0.005/-0.000 | 0.191                |              |          | V                       |  |                                       |
| 0.700                | +/-0.010      | Ø.704"               | J            |          | V                       |  | <del>-</del>                          |
| R0.250               | +/-0.010      | 0.250                |              |          | 26                      |  |                                       |
| 0.848                | +/-0.010      | 0.856                | ١            |          | v                       |  | 1.2.                                  |
| R0.377               | +/-0.010      | 0.377                | )            |          | 26                      |  |                                       |
| <del></del>          |               |                      |              | <u> </u> |                         | <del> </del>                                     |                                       |
|                      |               |                      |              |          | ·                       | <del>                                     </del> |                                       |
| -                    |               |                      |              |          |                         |  |                                       |
|                      |               |                      |              |          |                         | <u> </u>   |                                       |
| <del></del>          |               |                      |              |          | <u>-</u>                | <del>                                     </del> |                                       |
| ·                    |               |                      | · <u> </u>   |          |                         |  |                                       |
|                      |               |                      |              |          |                         |  | <del>-</del> <u>-</u> -               |
|                      | -             |                      | _            |          |                         | <del>                                     </del> | ·—-                                   |
|                      | <del> </del>  |                      |              |          | <u> </u>                |  | · · · · · · · · · · · · · · · · · · · |
|                      |               |                      |              |          |                         |  |                                       |
|                      |               |                      |              |          |                         |  |                                       |
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|                      |               |                      |              |          |                         |  |                                       |
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| Measured by:         | Jm / lus      | Audited by:          | \ 44<br>\$-8 | ;        | Prototype               | Approval:  | N/A                                   |
| Date:                | 13.08-14      | Date:                | 13/08        |          |                         | Date:  | N/A                                   |
| Rev Date             | Change        |                      |              | 1        |                         | Revised by                                       | Approv                                |
| A 05.02.17           | New Issue     |                      |              |          |                         | KJ/JLM   |                                       |

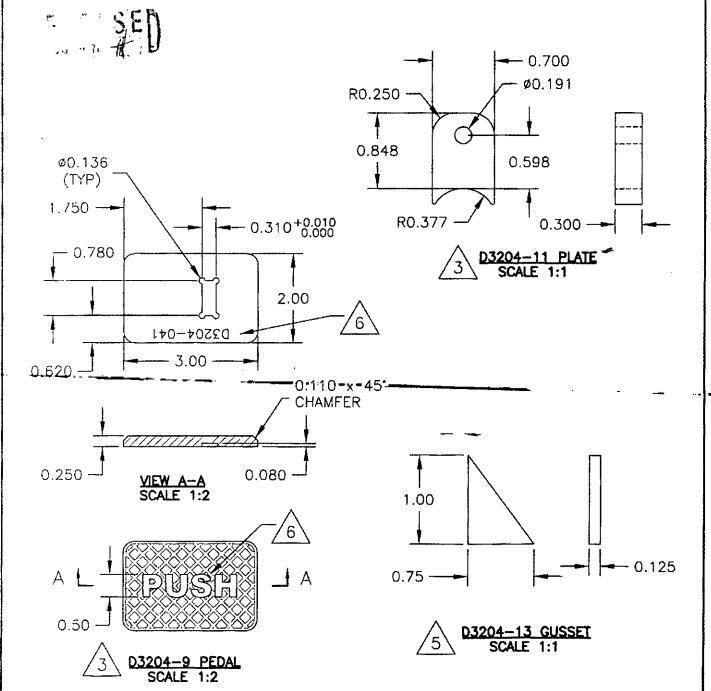
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| CHECKED  | APPROVED | DRAWING NO.                                    | REV. A<br>SHEET 3 OF 3 |  |  |
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